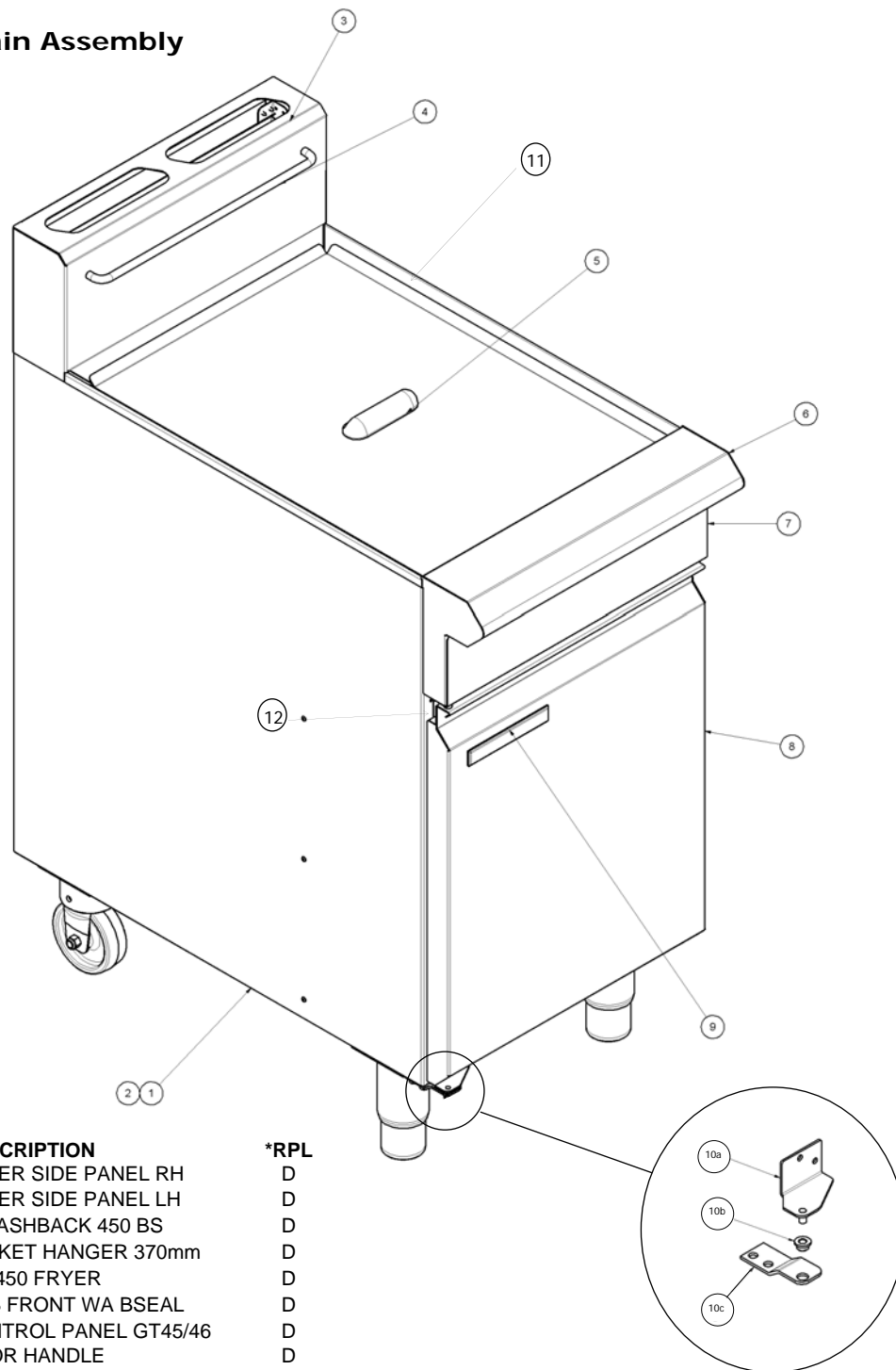


8 Exploded Parts Diagrams

8.1 GT45

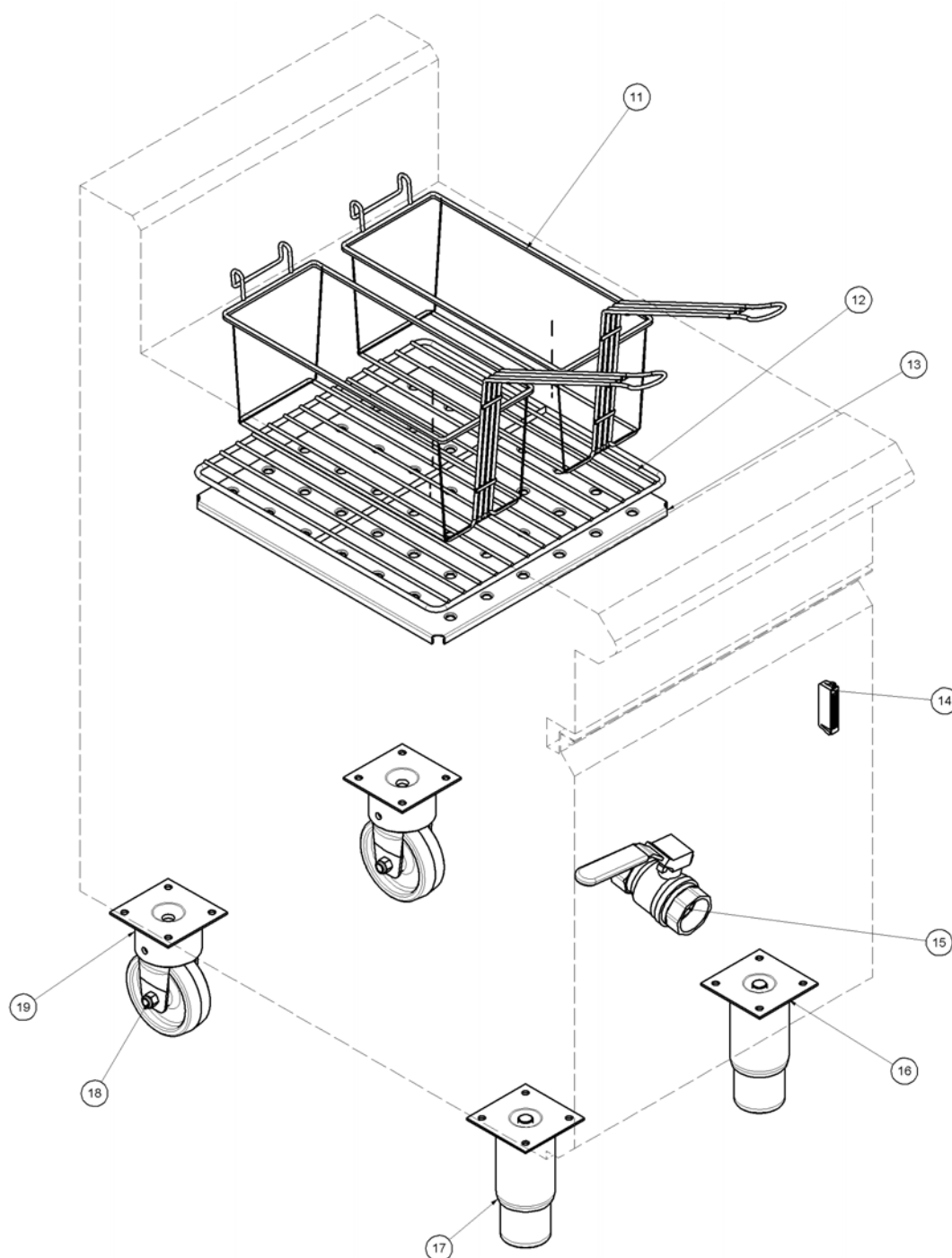
8.1.1 GT45 Main Assembly



ITEM	PART NO	DESCRIPTION	*RPL
1	227511	FRYER SIDE PANEL RH	D
2	227512	FRYER SIDE PANEL LH	D
3	228770	SPLASHBACK 450 BS	D
4	227441	BASKET HANGER 370mm	D
5	228761	LID 450 FRYER	D
6	227762	HOB FRONT WA BSEAL	D
7	227696	CONTROL PANEL GT45/46	D
8	227449	DOOR HANDLE	D
	228846	DOOR OUTER	D
	234889	DOOR ASSEMBLY	D
	227466	FRYER CATCH RECEIVER	D
	228132	TUBE CLIP	D
9	227960	BADGE BLUESEAL	D
10a	228308	HINGE PIVOT WA	C
10b	228301	HINGE BUSH	C
10c	228300	HINGE PLATE	C
11	227216	FRYER TANK	D
12	228414	TOP PIVOT STUD	D
	045411	M5 SPRING WASHER	D
	044015	3/16 BSW NUT	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8.1.2 GT45 Main Assembly

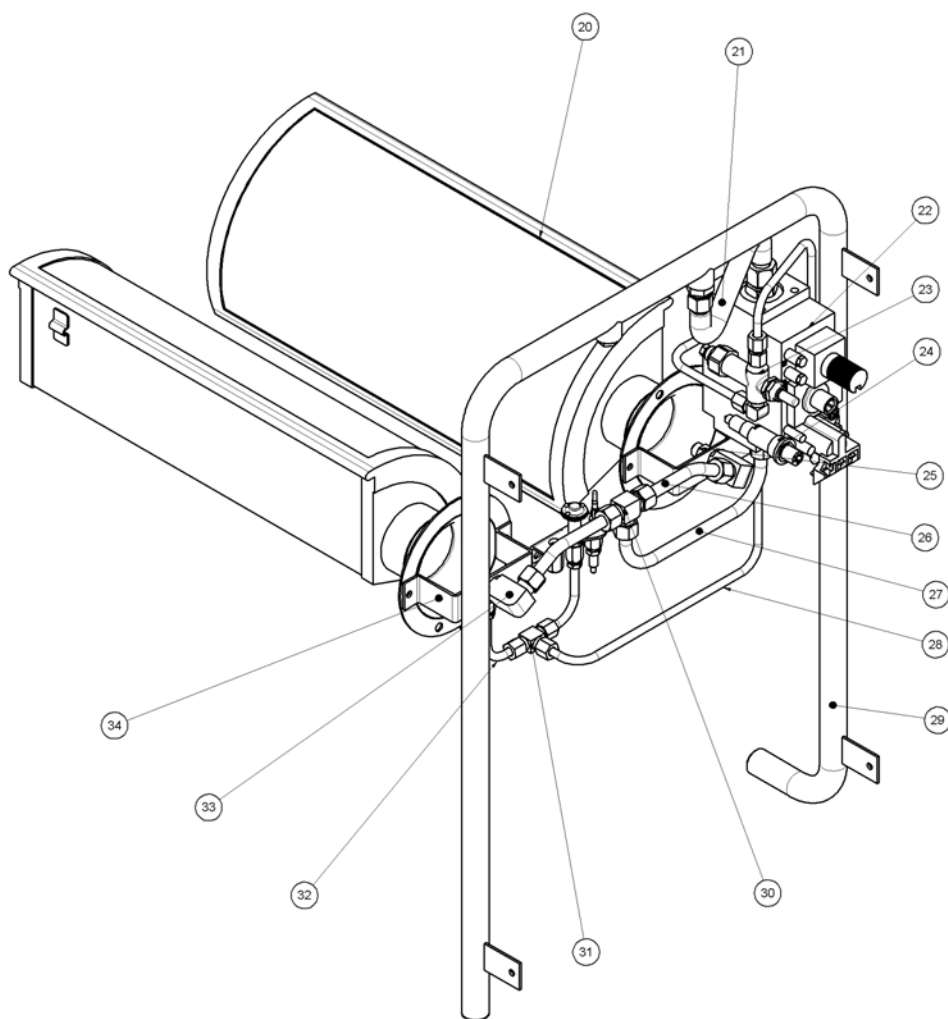


ITEM	PART NO	DESCRIPTION	*RPL
11	018019	FRYER BASKET -STANDARD	C
12	228576	BASKET TRAY 450mm 1 PAN GAS	D
13	228127	FISH PLATE GT45	D
14	227856	MAGNETIC CATCH 02-10-201-10	C
15	018358	BALL VALVE	D
16	227852	LEG PLATE	D
17	227850	LEG 150mm (FLUSH STUD)	D
18	229674	REAR ROLLER ASSY	D
19	229671	LEG RING PLATE THREADED	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8 Exploded Parts Diagrams

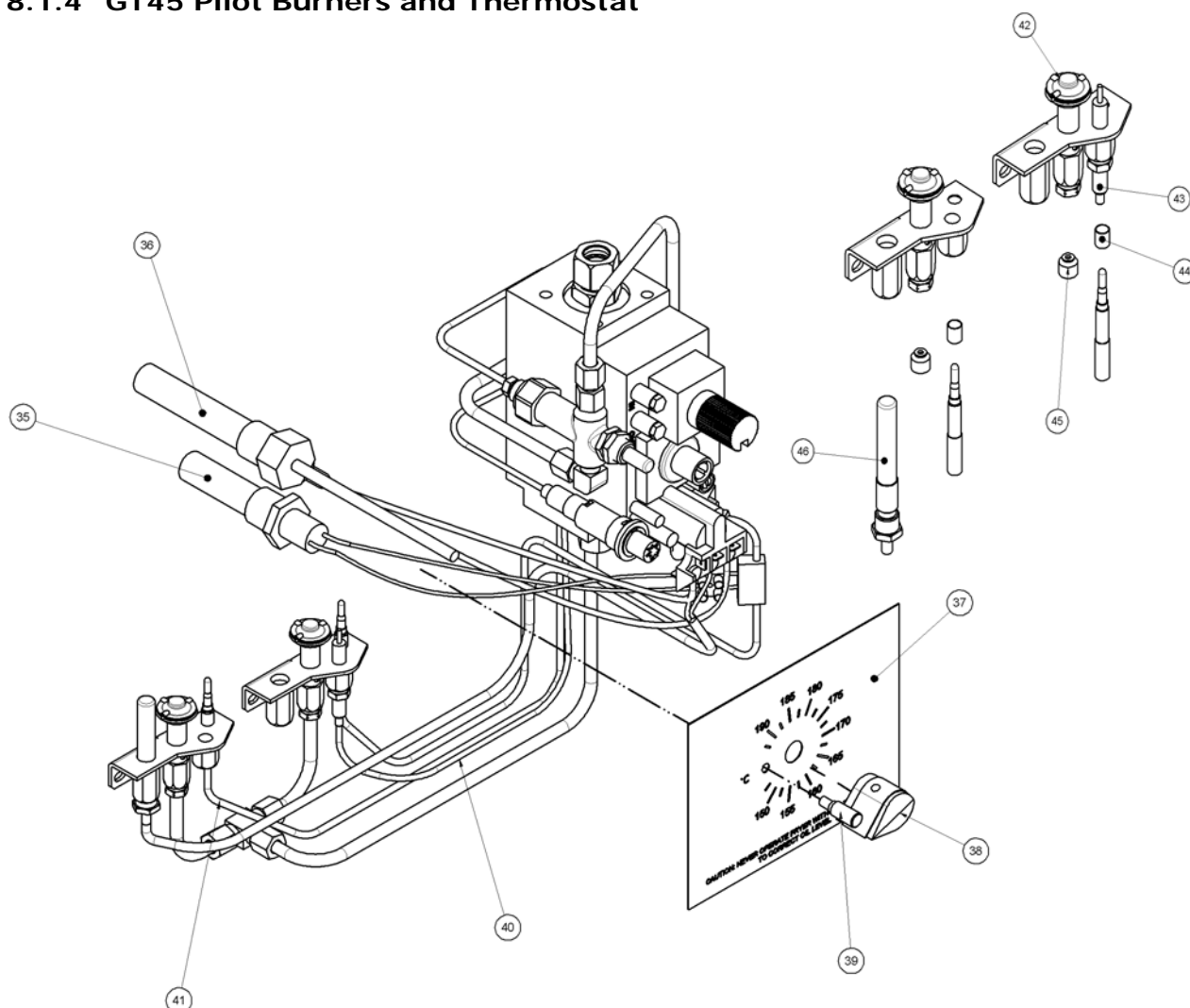
8.1.3 GT45 Main Burners



ITEM	PART NO	DESCRIPTION	*RPL
20	022575	BURNER KIT	B
21	022845	TUBE,FLEXIBLE,SS,1/2"O.Dx12"	D
	014408	MALE CONNECTOR ASSY	D
22	018089K	NOVA MILLIVOLT VALVE KIT	A
23	019237	FLAME FAILURE VALVE M1A/HP	B
	018904	FIXING NUT	D
	227640	FLAME FAILURE TUBE	D
	011742	CONNECTOR VALVE END	D
	013836	ELBOW	D
24	227508	PIEZO IGNITOR M18	C
25	032310	INJECTOR 3.10mm (NAT)	C
	032190	INJECTOR 1.90mm (LPG/PROPANE/BUTANE)	C
	032170	INJECTOR 1.70mm (BUTANE)	C
	032630	INJECTOR 6.30mm (TOWN GAS)	C
26	227636	INJECTOR SUPPLY TUBE	D
27	227638	SUPPLY TUBE	D
28	227639	PILOT SUPPLY TUBE	D
29	227131	MANIFOLD 450 FRYER	D
30	020628	TEE - 3/8" COMPRESSION	D
31	018111	TEE 64x4 TITON FITTING	D
32	227779	PILOT TUBE	D
33	229511	INJECTOR ELBOW x3/8T	D
	015152	NUT	D
	015153	OLIVE	D
34	227694	BURNER INJECTOR MTG BRACKET	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8.1.4 GT45 Pilot Burners and Thermostat



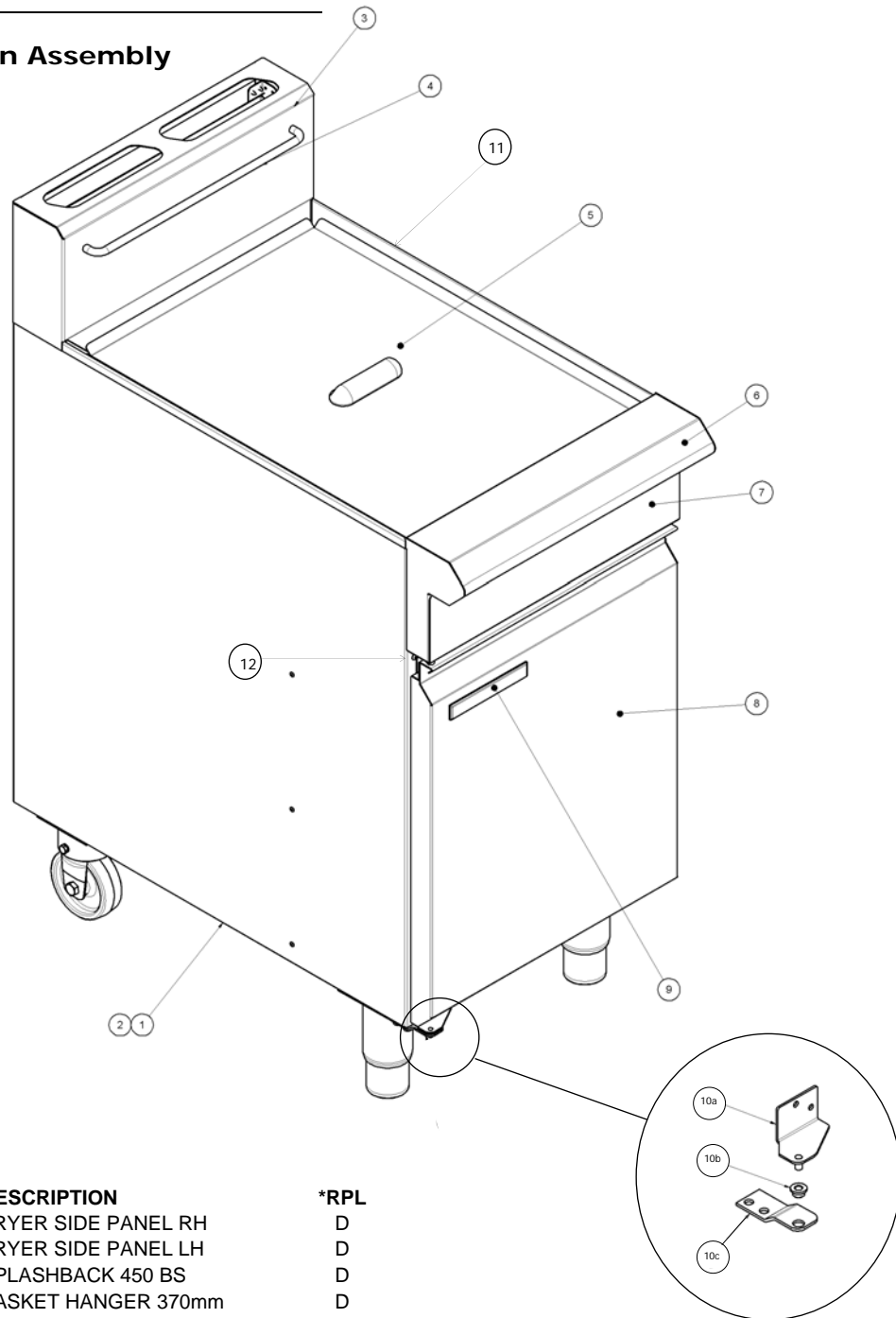
ITEM	PART NO	DESCRIPTION	*RPL
35	018022K	OVERTEMP CONTROL KIT	A
36	018021K	THERMOSTAT KIT	A
37	228569	LABEL TEMP CONTROL GT45	D
38	018145	KNOB #8010-A SPECIAL-BLACK	B
39	018171	THERMOSTAT STOP -PLATED	B
40	018094	THERMOCOUPLE INTERRUPTED	A
41	227865	THERMOCOUPLE 850mm M8	A
	018741	NUT	D
42	018090K	PILOT BURNER KIT	A
	019487	OLIVE	D
	018740	NUT	D
	025630k	PILOT BURNER KIT (UK ONLY)	A
43	018744	ELECTRODE	A
	018095	HT LEAD	A
44	018743	THERMOCOUPLE SPACER	C
45	018091	PILOT SPUD - NAT 0.62mm (NAT ONLY)	A
	018092	PILOT SPUD - LPG 0.35mm (LPG /BUTANE)	A
	018972	PILOT INJECTOR 0.45mm (UK NAT ONLY)	C
	018971	PILOT INJECTOR 0.30mm (UK PROPANE ONLY)	C
	026393	PILOT INJECTOR 0.75mm (TOWN GAS)	C
46	018093	THERMOPILE	A

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8 Exploded Parts Diagrams

8.2 GT46

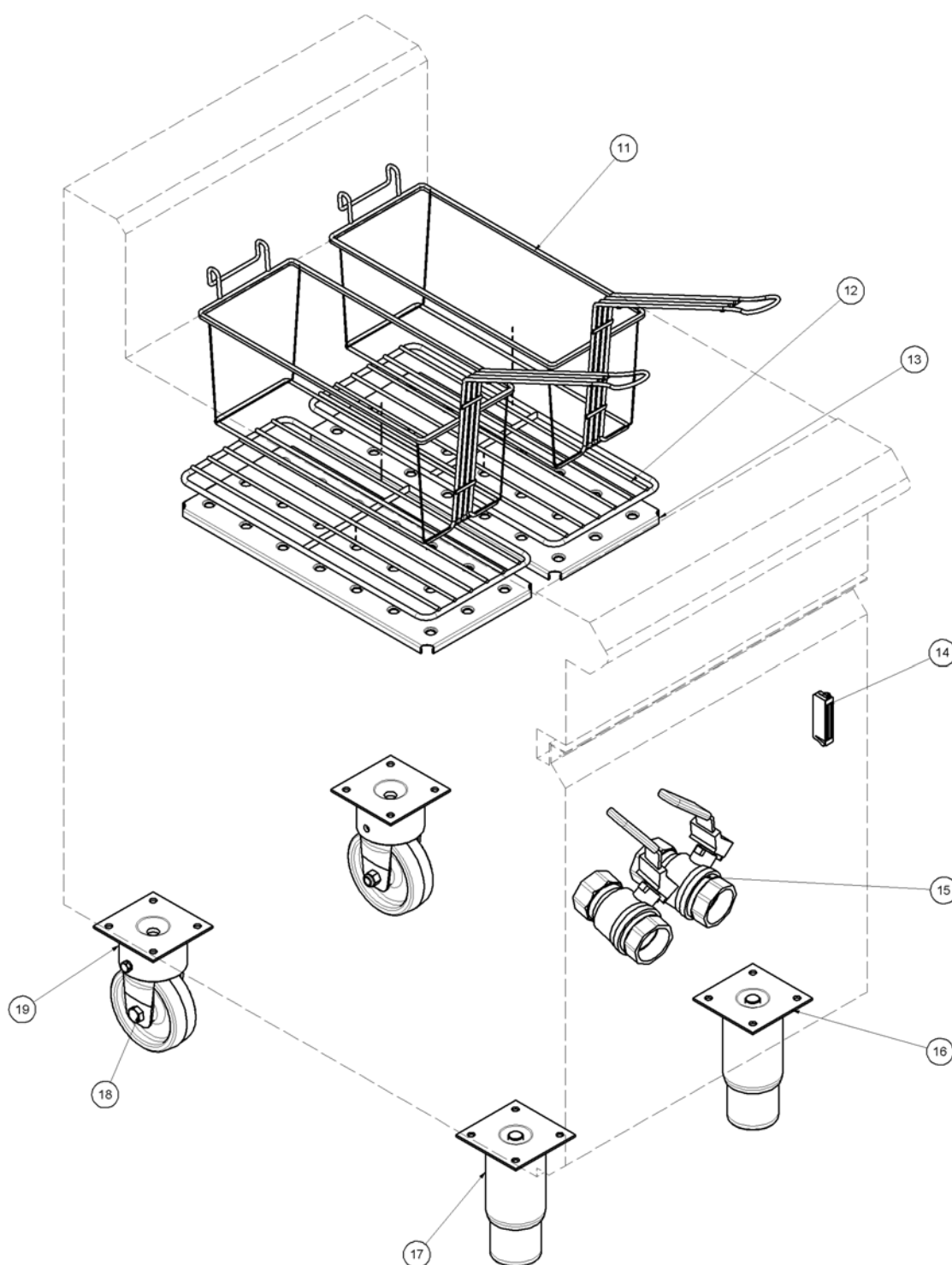
8.2.1 GT46 Main Assembly



ITEM	PART NO	DESCRIPTION	*RPL
1	227511	FRYER SIDE PANEL RH	D
2	227512	FRYER SIDE PANEL LH	D
3	228770	SPLASHBACK 450 BS	D
4	227441	BASKET HANGER 370mm	D
5	228761	LID 450 FRYER	D
6	227762	HOB FRONT WA BSEAL	D
7	227696	CONTROL PANEL GT45/46	D
8	227449	DOOR HANDLE	D
	228846	DOOR OUTER	D
	234889	DOOR ASSEMBLY	D
	227466	FRYER CATCH RECEIVER	D
	228132	TUBE CLIP	D
9	227960	BADGE BLUESEAL	D
10a	228308	HINGE PIVOT WA	C
10b	228301	HINGE BUSH	C
10c	228300	HINGE PLATE	C
11	227221	FRYER TANK	D
12	228414	TOP PIVOT STUD	C
	045411	M5 SPRING WASHER	D
	044015	3/16 BSW NUT	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8.2.2 GT46 Main Assembly

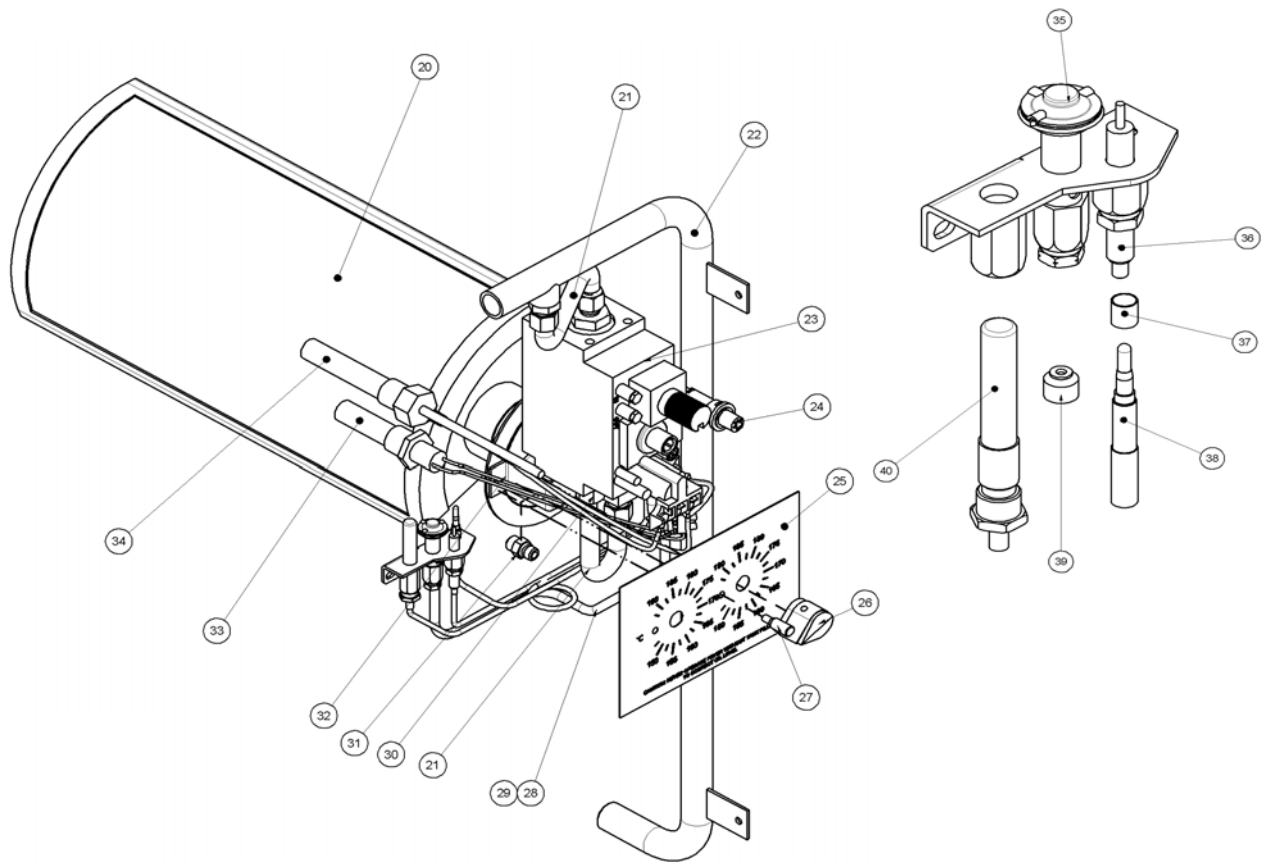


ITEM	PART NO	DESCRIPTION	*RPL
11	018019	FRYER BASKET -STANDARD	C
12	228577	BASKET TRAY 450mm 2 PAN GAS	D
13	228565	FISH PLATE GT46	D
14	227856	MAGNETIC CATCH 02-10-201-10	C
15	018358	BALL VALVE	D
16	227852	LEG PLATE	D
17	227850	LEG 150mm (FLUSH STUD)	D
18	229674	REAR ROLLER ASSY	D
19	229671	LEG RING PLATE THREADED	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8 Exploded Parts Diagrams

8.2.3 GT46 Burner and Thermostat Assembly

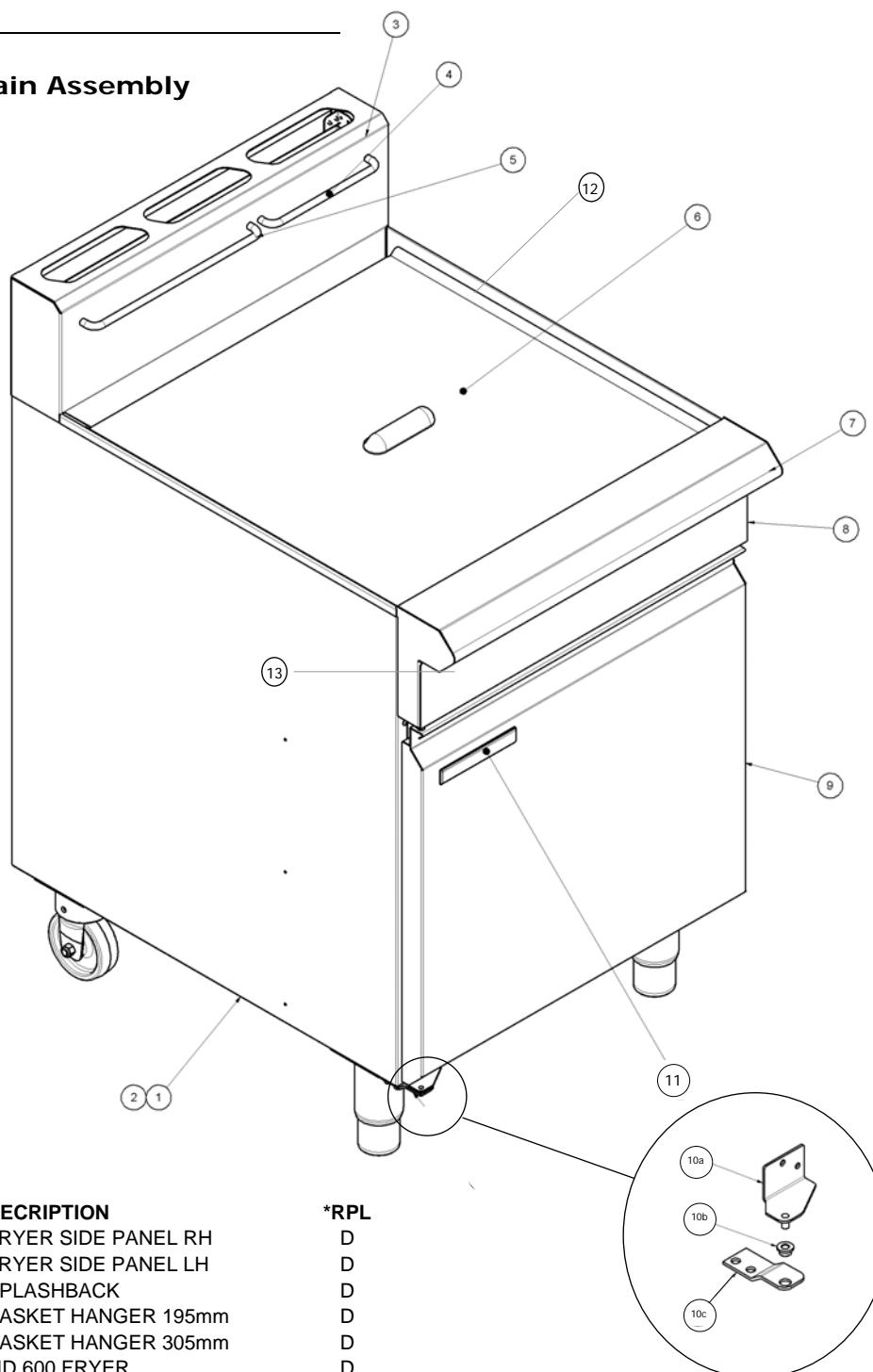


ITEM	PART NO	DESCRIPTION	*RPL
20	022575	BURNER KIT	B
21	022845	TUBE,FLEXIBLE,SS,1/2"O.Dx12"	D
	014408	MALE CONNECTOR ASSY	D
22	227131	MANIFOLD 450 FRYER	D
23	018089K	NOVA MILLIVOLT VALVE KIT	A
24	227508	PIEZO IGNITOR M18	C
25	228572	LABEL TEMP CONTROL GT46	D
26	018145	KNOB #8010-A SPECIAL-BLACK	B
27	018171	THERMOSTAT STOP -PLATED	B
28	227649	PILOT SUPPLY TUBE RH	D
29	227647	PILOT SUPPLY TUBE LH	D
30	229511	INJECTOR ELBOW x3/8T	D
31	032310	INJECTOR 3.10mm (NAT)	C
	032190	INJECTOR 1.90mm (LPG)	C
	032170	INJECTOR 1.70mm (BUTANE)	C
	032630	INJECTOR 6.30mm (TOWN GAS)	C
32	227694	BURNER INJECTOR MTG BRACKET	D
33	018022K	OVERTEMP CONTROL KIT	A
34	018021K	THERMOSTAT KIT	A
35	018090K	PILOT BURNER KIT	A
	019487	PILOT OLIVE	D
	018740	PILOT NUT	D
	025630K	PILOT BURNER KIT (UK ONLY)	A
36	018744	ELECTRODE	A
	018095	HT LEAD	A
37	018743	THERMOCOUPLE SPACER	C
38	018094	THERMOCOUPLE INTERRUPTED	A
	018741	T/COUPLE NUT	D
39	018091	PILOT SPUD - NAT 0.62mm (NAT GAS)	A
	018092	PILOT SPUD - LPG 0.35mm (LPG)	A
	018972	PILOT INJECTOR 0.45mm (UK NAT ONLY)	C
	018971	PILOT INJECTOR 0.30mm (UK LPG ONLY)	C
	026393	PILOT INJECTOR 0.75mm (TOWN GAS)	C
40	018093	THERMOPILE	B

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8.3 GT60

8.3.1 GT60 Main Assembly

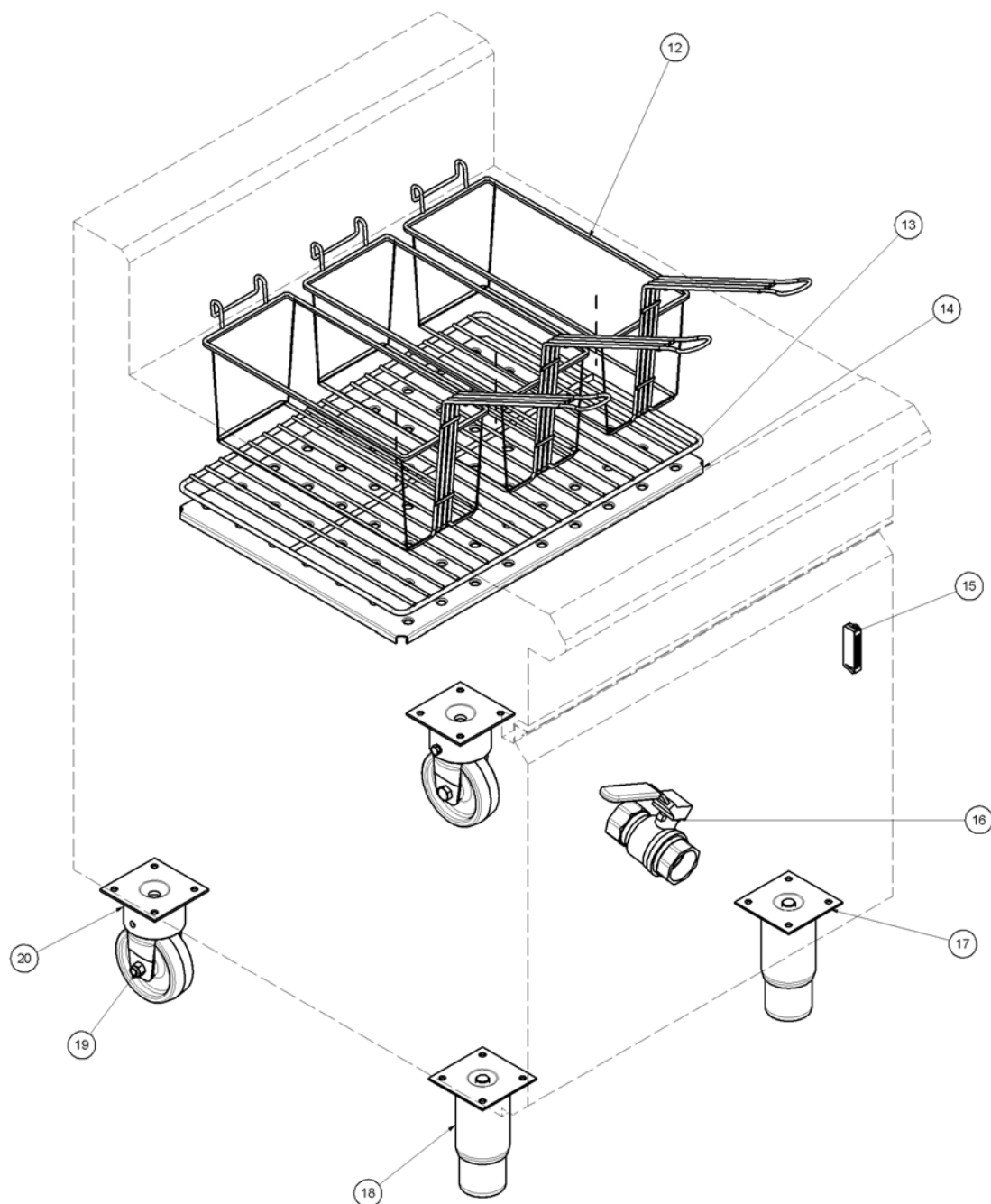


ITEM	PART NO	DESCRIPTION	*RPL
1	227511	FRYER SIDE PANEL RH	D
2	227512	FRYER SIDE PANEL LH	D
3	228776	SPLASHBACK	D
4	227748	BASKET HANGER 195mm	D
5	227747	BASKET HANGER 305mm	D
6	228762	LID 600 FRYER	D
7	227903	HOB FRONT WA BSEAL	D
8	227701	CONTROL PANEL GT60	D
9	227459	DOOR HANDLE	D
	228847	DOOR OUTER	D
	227466	FRYER CATCH RECEIVER	D
	228132	TUBE CLIP	D
10a	228308	HINGE PIVOT WA	C
10b	228301	HINGE BUSH	C
10c	228300	HINGE PLATE	C
11	227960	BADGE BLUESEAL	D
12	227228	FRYER TANK	D
13	228414	TOP PIVOT STUD	D
	045411	M5 SPRING WASHER	D
	044015	3/16 BSW NUT	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8 Exploded Parts Diagrams

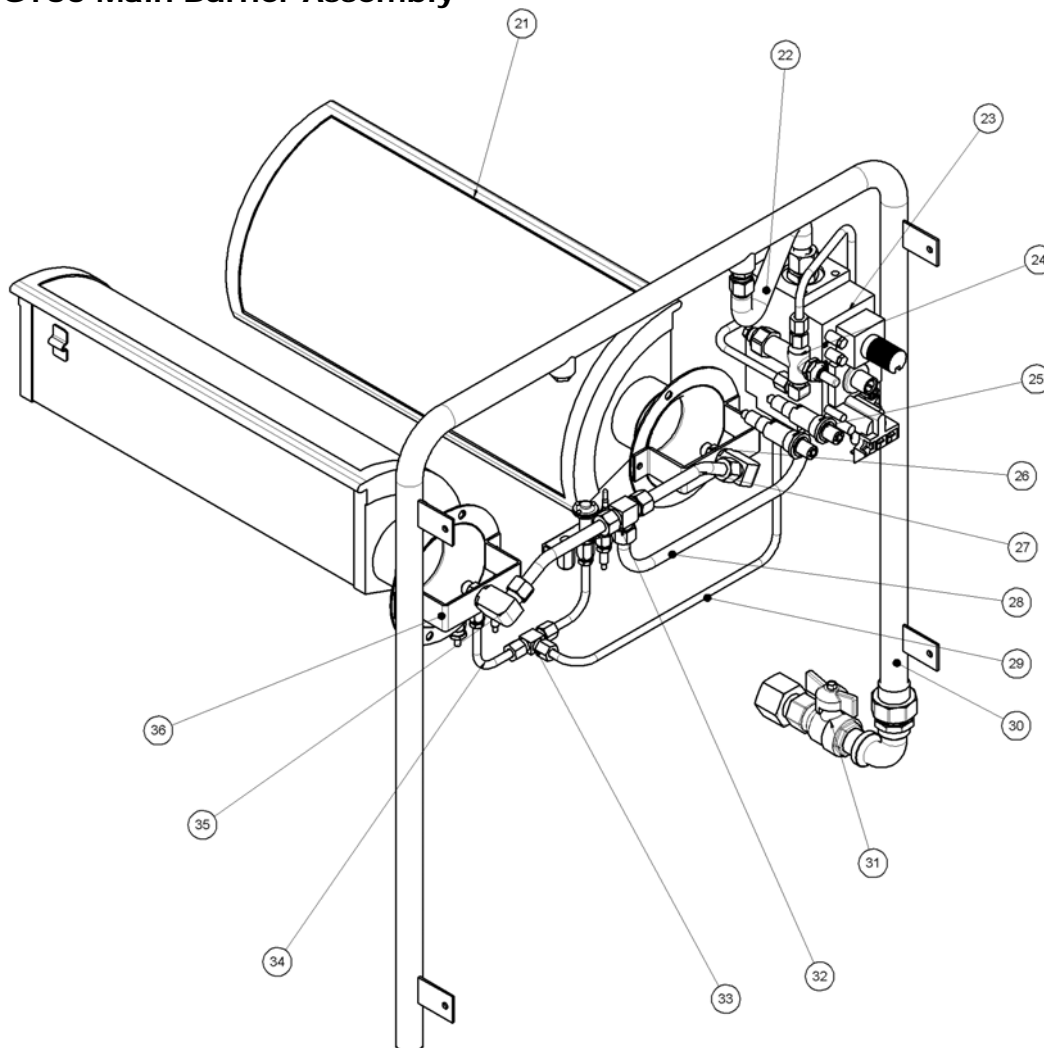
8.3.2 GT60 Main Assembly



ITEM	PART NO	DESCRIPTION	*RPL
12	018019	FRYER BASKET -STANDARD	C
13	228578	BASKET TRAY 600mm	D
14	228128	FISH PLATE GT60	D
15	227856	MAGNETIC CATCH 02-10-201-10	C
16	018358	BALL VALVE	D
17	227852	LEG PLATE	D
18	227850	LEG 150mm (FLUSH STUD)	D
19	229674	REAR ROLLER ASSY	D
20	229671	LEG RING PLATE THREADED	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

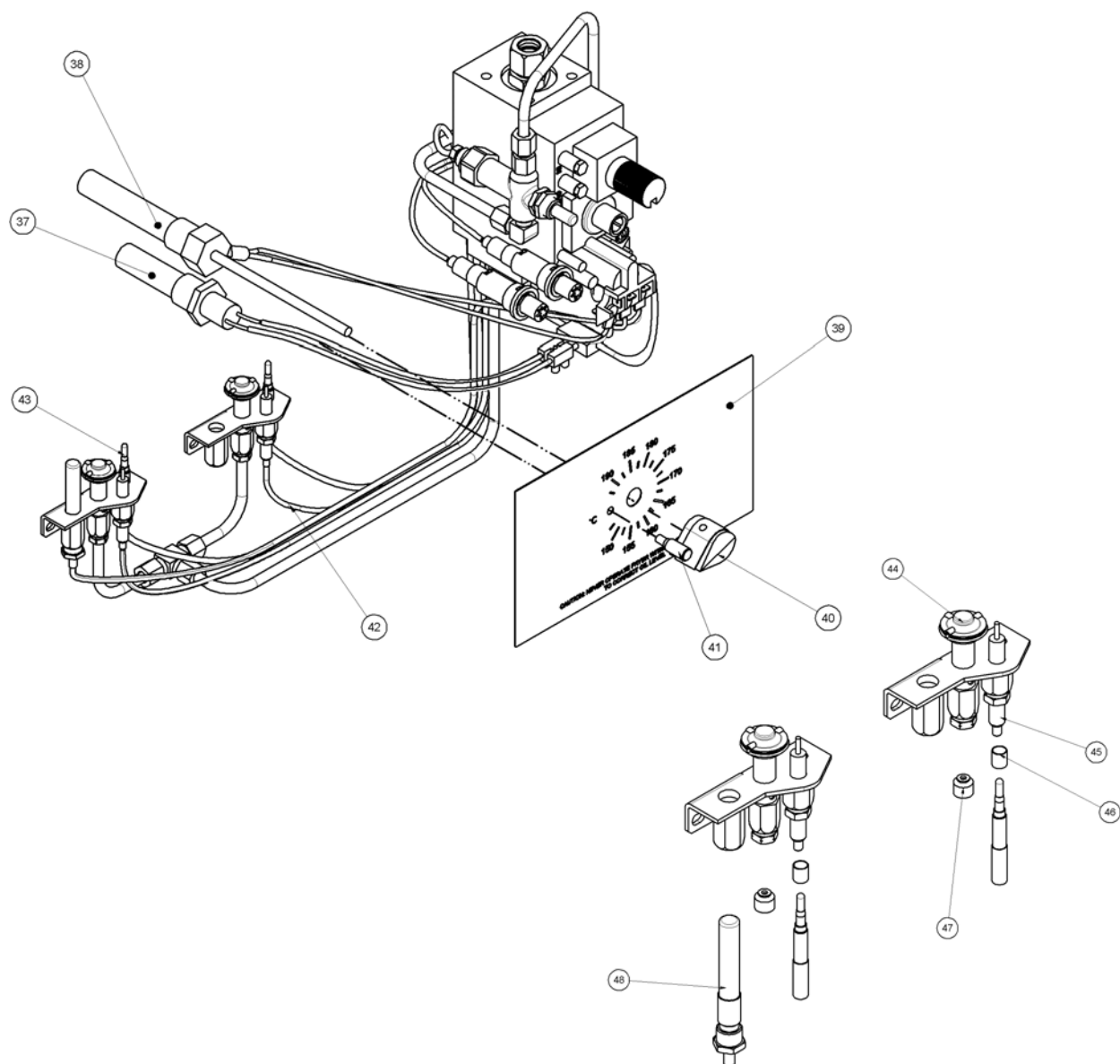
8.3.3 GT60 Main Burner Assembly



ITEM	PART NO	DESCRIPTION	*RPL
21	022575	BURNER KIT	B
22	022845	TUBE,FLEXIBLE,SS,1/2"O.Dx12"	D
	014408	MALE CONNECTOR ASSY	D
23	018089K	NOVA MILLIVOLT VALVE KIT	A
24	019237	FLAME FAILURE VALVE M1A/HP	B
	018904	VALVE FIXING NUT	D
	227640	FLAME FAILURE TUBE	D
	011742	CONNECTOR	D
	013836	ELBOW	D
25	227508	PIEZO IGNITOR M18	C
26	032310	INJECTOR 3.10mm (NAT GAS)	C
	032190	INJECTOR 1.90mm (LPG)	C
	032170	INJECTOR 1.70mm (BUTANE)	C
	032630	INJECTOR 6.30mm (TOWN GAS)	C
27	227654	INJECTOR SUPPLY TUBE	D
28	227655	SUPPLY TUBE	D
29	227760	PILOT SUPPLY TUBE	D
30	227134	MANIFOLD 600 FRYER	D
31	023816	BALL VALVE 1/2" BSP M/F TEE	D
32	020628	TEE - 3/8" COMPRESSION	D
33	018111	TEE 64x4 TITON FITTING	D
34	227780	PILOT TUBE	D
35	229511	INJECTOR ELBOW x3/8T	D
	015152	NUT	D
	015153	OLIVE	D
36	227694	BURNER INJECTOR MTG BRACKET	D

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+

8.3.4 GT60 Pilot and Thermostat Assembly



ITEM	PART NO	DESCRIPTION	*RPL
37	018022K	OVERTEMP CONTROL KIT	A
38	018021K	THERMOSTAT KIT	A
39	228634	LABEL TEMP CONTROL GT60	D
40	018145	KNOB #8010-A SPECIAL-BLACK	B
41	018171	THERMOSTAT STOP -PLATED	B
42	018094	THERMOCOUPLE INTERRUPTED	A
	018741	T/COUPLE NUT	D
43	227865	THERMOCOUPLE 850mm M8	A
44	018090K	PILOT BURNER KIT	A
	019487	OLIVE	D
	018740	NUT	D
	025630K	PILOT BURNER KIT (UK ONLY)	A
45	018744	ELECTRODE	A
	018095	HT LEAD	A
46	018743	THERMOCOUPLE SPACER	C
47	018091	PILOT SPUD - NAT 0.62mm (NAT ONLY)	A
	018092	PILOT SPUD - LPG 0.35mm (LPG/BUTANE)	A
	018972	PILOT INJECTOR 0.45mm (UK NAT ONLY)	C
	018971	PILOT INJECTOR 0.30mm (UK PROPANE ONLY)	C
	026393	PILOT INJECT4OR 0.75mm (TOWN GAS)	C
48	018093	THERMOPILE	A

Recommended Parts Level	
*RPL	Number of units in service
A	1-5
A+B	5-10
A+B+C	10-50
A+B+C+D	50+